

Printing date 17.06.2003 Vers.Nr.: 2 Reviewed on 17.06.2003

1 Identification of the substance/preparation and of the company/undertaking

· Product details

· Trade name: SILIKAL R 17 HARDENER

· Article number: 5050

· Application of the substance / the preparation: Reaction resin

Manufacturer/Supplier:
 Silikal GmbH & Co. KG

Ostring 23

D-63533 Mainhausen Tel.: +49-6182/9235-0 Fax.: +49-6182/9235-40 e-mail: mail@silikal.de

· Further information obtainable from: Abteilung Umweltschutz

2 Composition/information on ingredients

- · Chemical characterization
- · **Description:** Mixture of substances listed below with nonhazardous additions.

| · Dangerous components: | | | |
|-----------------------------------|---------------------|------------------------|---------|
| CAS: 80-62-6 EINECS: 201-297-1 | methyl methacrylate | Xi, F; R 11-37/38-43 | 50-100% |
| CAS: 99-97-8 EINECS: 202-805-4 | | T; R 23/24/25-33-52/53 | ≤ 2.5% |

[·] Additional information: For the wording of the listed risk phrases refer to section 16.

3 Hazards identification

· Hazard description:





Xn Harmful

F Highly flammable

· Information concerning particular hazards for human and environment:

The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

R 11 Highly flammable.

R 20/21/22 Harmful by inhalation, in contact with skin and if swallowed.

R 33 Danger of cumulative effects.

R 37/38 Irritating to respiratory system and skin.
R 43 May cause sensitisation by skin contact.

Classification system:

The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

4 First-aid measures

- General information: Immediately remove any clothing soiled by the product.
- · After inhalation: Supply fresh air and to be sure call for a doctor.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

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· After swallowing: Drink plenty of water and provide fresh air. Call for a doctor immediately.

5 Fire-fighting measures

Suitable extinguishing agents:

Foam

Sand

CO2, powder or water spray. Fight larger fire with alcohol resistant foam.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- Special hazards caused by the substance, its products of combustion or resulting gases:

Exothermic polymerization.

In case of fire, the following can be released:

Hydrocarbons

Carbon monoxide and carbon dioxide

- · Protective equipment: Wear self-contained respiratory protective device.
- · Additional information Cool endangered receptacles with water spray.

6 Accidental release measures

· Person-related safety precautions:

Ensure adequate ventilation

Wear protective clothing.

Keep away from ignition sources.

Use respiratory protective device against the effects of fumes/dust/aerosol.

- · Measures for environmental protection: Do not allow to enter sewers/ surface or ground water.
- · Measures for cleaning/collecting:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

7 Handling and storage

- Handling:
- Information for safe handling: Ensure good ventilation/exhaustion at the workplace.
- · Information about fire and explosion protection:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Fumes can combine with air to form an explosive mixture.

- Storage:
- Requirements to be met by storerooms and receptacles:

Store only in the original receptacle.

Store in cool, dry conditions in well sealed receptacles.

Do not allow to enter sewers/ surface or ground water.

- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions:

Store receptacle in a well ventilated area.

Protect from heat and direct sunlight.

· Maximum storage temperature: 25°C

8 Exposure controls/personal protection

· Additional information about design of technical facilities: No further data; see item 7.

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Ingredients with limit values that require monitoring at the workplace:

80-62-6 methyl methacrylate

OES Short-term value: 416 mg/m³, 100 ppm Long-term value: 208 mg/m³, 50 ppm

- · Additional information: The lists valid during the making were used as basis.
- · Personal protective equipment:

· General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Respiratory protection:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

· Protection of hands:



Protective gloves

Material of gloves

Butyl rubber, BR

Nitrile rubber, NBR

Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:



Tightly sealed goggles

· Body protection: Protective work clothing

9 Physical and chemical properties

| · General Information | |
|---|---|
| Form: Colour: Odour: | Fluid Colourless Unpleasant Ester-like |
| · Change in condition Melting point/Melting range: Undetermined. Boiling point/Boiling range: 100°C | |
| · Flash point: | 10°C |
| · Ignition temperature: | 430.0°C |
| · Self-igniting: | Product is not selfigniting. |
| · Danger of explosion: | Product is not explosive. However, formation of explosive air/vapour mixtures are possible. |
| · Explosion limits: Lower: Upper: | 2.1 Vol % 12.5 Vol % |
| · Vapour pressure at 20°C: | 38.7 hPa |

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Density at 20°C: 0.94 g/cm³

· Solubility in / Miscibility with water: Not miscible or difficult to mix.

· Viscosity:

Dynamic at 20°C: 1 mPas

10 Stability and reactivity

· Thermal decomposition / conditions to be avoided:

Keep away from heat and direct sunlight.

No decomposition if used according to specifications.

- Materials to be avoided: Reacts with peroxides and other radical forming substances.
- Dangerous reactions: Exothermic polymerization.
- Dangerous decomposition products:

Hydrocarbons

Carbon monoxide and carbon dioxide

· Additional information: Do not allow to enter sewers/ surface or ground water.

11 Toxicological information

· Acute toxicity:

| · LD/LC50 | · LD/LC50 values relevant for classification: | | |
|----------------------------------|---|--------------------|--|
| 80-62-6 m | 80-62-6 methyl methacrylate | | |
| Oral | LD50 | > 5000 mg/kg (rat) | |
| Dermal | LD50 | > 5000 mg/kg (kan) | |
| Inhalative | LC50/4 h | 29.8 mg/l (rat) | |
| 99-97-8 N,N-dimethyl-p-toluidine | | | |
| Oral | LC50 | 1650 mg/l (rat) | |
| Dermal | LD50 | >2000 mg/kg (rat) | |
| Inhalative | LC50/4 h | 1.5 mg/l (rat) | |

- · Primary irritant effect:
- on the skin: Irritant to skin and mucous membranes.
- · on the eye: No irritating effect.
- Sensitization: Sensitization possible through skin contact.
- Additional toxicological information:

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Harmful Irritant

12 Ecological information

· Ecotoxical effects:

| | Lootoxidal circoto. | | |
|---|-----------------------------|---|--|
| | · Acquatic toxicity: | | |
| | 80-62-6 methyl methacrylate | | |
| | EC0 | 100 mg/l (Pseudomonas pudita) | |
| | EC3 (8d) | 37 mg/l (Scenedesmus subspicatus od. quadricauda) | |
| İ | EC50 (48h) | 69 mg/l (Daphnia magna) | |
| İ | EC50 (96h) | 170 mg/l (Selenastrum capricornutum) | |
| | LC50 (96h) | > 79 mg/l (fish) | |
| | NOEC | 37 mg/l (Daphnia magna) | |

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99-97-8 N,N-dimethyl-p-toluidine

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100 mg/l (fish) LC0 (96h)

General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

13 Disposal considerations

- · Product:
- · Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage

Must be specially treated adhering to official regulations.

European waste catalogue

07 02 08 other still bottoms and reaction residues

15 01 04 metallic packaging

- Uncleaned packaging:
- · Recommendation:

Packaging may be reused or recycled after cleaning.

Packagings that may not be cleansed are to be disposed of in the same manner as the product.

Disposal must be made according to official regulations.

· Recommended cleansing agents: Acetone, ethylacetate

14 Transport information

· Land transport ADR/RID (cross-border)



· ADR/RID class: 3 Flammable liquids.

· Danger code (Kemler): 339 · UN-Number: 1247 · Packaging group: Ш · Hazard label

· Description of goods: 1247 METHYL METHACRYLATE MONOMER, STABILIZED

· Maritime transport IMDG:



· IMDG Class: · UN Number: 1247 · Label Packaging group: Ш

· EMS Number: F-E,S-D · Marine pollutant: No

· Proper shipping name: METHYL METHACRYLATE MONOMER, STABILIZED

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· Air transport ICAO-TI and IATA-DGR:



· ICAO/IATA Class: 3 · UN/ID Number: 1247 · Label 3 · Packaging group: II

· Proper shipping name: METHYL METHACRYLATE MONOMER, STABILIZED

15 Regulatory information

· Labelling according to EU guidelines:

The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials.

· Code letter and hazard designation of product:

Xn Harmful

F Highly flammable

· Hazard-determining components of labelling:

methyl methacrylate

N,N-dimethyl-p-toluidine

· Risk phrases:

11 Highly flammable.

20/21/22 Harmful by inhalation, in contact with skin and if swallowed.

33 Danger of cumulative effects.

37/38 Irritating to respiratory system and skin.43 May cause sensitisation by skin contact.

Safety phrases:

3/7 Keep container tightly closed in a cool place.

9 Keep container in a well-ventilated place.

16 Keep away from sources of ignition - No smoking.

36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

· National regulations:

· Technical instructions (air):

| Class | Share in % |
|-------|------------|
| ll l | 50-100 |

· Waterhazard class: Water hazard class 1 (Self-assessment): slightly hazardous for water.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant R-phrases

11 Highly flammable.

23/24/25 Toxic by inhalation, in contact with skin and if swallowed.

33 Danger of cumulative effects.

37/38 Irritating to respiratory system and skin.43 May cause sensitisation by skin contact.

52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

- · Department issuing MSDS: Abteilung Umweltschutz
- · Contact: Herr Engel
- * Data compared to the previous version altered.